IMPORT

ZF5HP19FL Front Seal and Oil Deflector

When dissassembling the pump assembly, you can choose to remove the oil deflector or simply stake it in to place. In some cases the oil deflector becomes loose and can cause the pump bushing to jar loose and spin in the housing. This can cause severe damage to the hub and seal.



Possible front seal leak due to the oil deflector becoming loose and damaging the seal



 $\ensuremath{\mathbb{C}}$ 2004 ATRA. All Rights Reserved

ZF5HP19FL Pump Disassembly

272

Look here for bushing wear.



This alignment dowel is used to align the pump halves. VERY IMPORTANT not to lose it. **IMPORT**

ZF5HP19FL Pump Disassembly (continued)



273